In re Appln. of FUNAKOSHI, Satoru Application No. 09/853,160

**APPENDIX** 

**IN THE SPECIFICATION:** 

Amendments to the paragraph beginning at page 4, line 20:

The speaker grille-integrated foamed thermoplastic resin molding for automotive interior of the present invention is constituted of a base portion (1) having a foamed layer (4) as shown in Fig. 1 and a speaker grille (2).

Amendments to the paragraph beginning at page 6, line 8:

By "the density of the foamed layer (4) of the base portion (1)" used herein is indicated a density of a layer (2L) obtained by cutting out along the levels each lying away from the almost central level of the foamed molding including the skin layer (3) by 30% (L=0.3T) of the thickness of the foamed molding wherein the thickness of the foamed molding is represented by T as shown in Fig. 3.

IN THE CLAIMS:

Amendments to the claims:

1. (Amended) A speaker grille-integrated foamed thermoplastic resin molding for automotive interior comprising a base portion and a speaker grille wherein at least the base portion has a foamed layer and the foamed layer in the base portion has a density  $\rho$  of not greater than 0.6 [0.7] g/cm<sup>3</sup> and an average expansion ratio of the speaker grille is 1

7

In re Appln. of FUNAXOSHI, Satoru Application No. 09/853,160

to 1.3 times, wherein the speaker grille is formed in one piece with the base portion from the same material as the base portion.